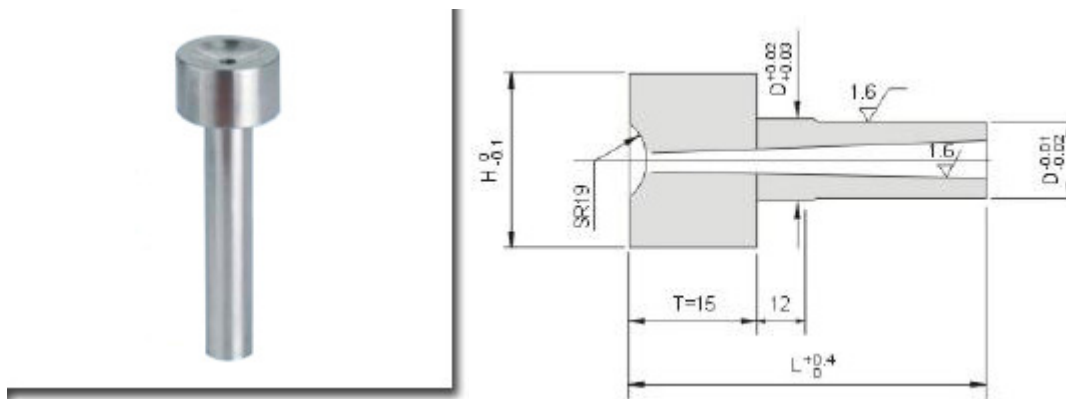


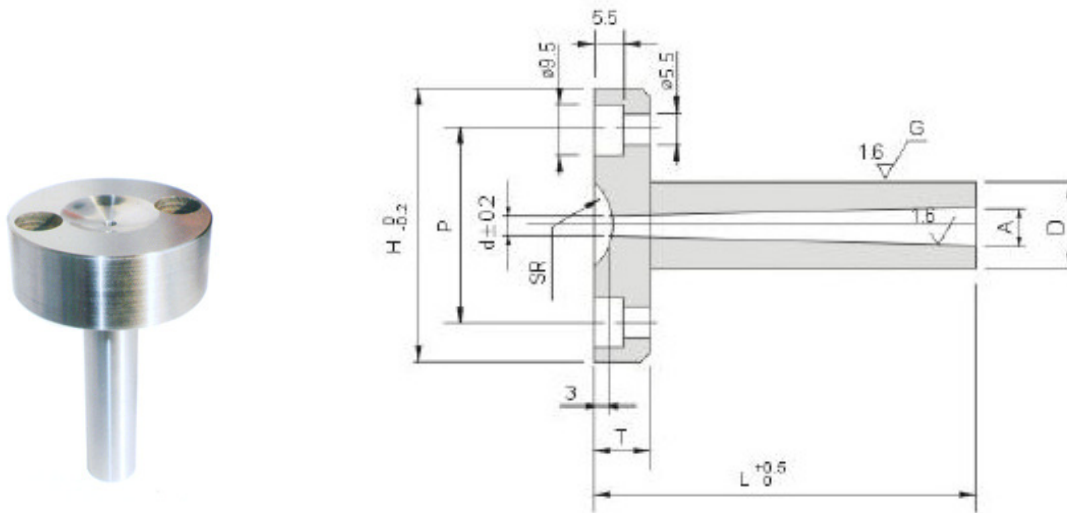
SPRING -DIE MOULD PART INDUSTRY COMPANY LIMITED

SPRUE BUSH TYPE C



Type No.	D	H	T	L												
				50	60	70	80	90	100	110	120	130	140	150		
GSBC	12	25	15	75	84	96	108	114	126	144	180					
	16	35		84	90	105	120	126	135	150	195	225	270	375		
	20			84	90	105	120	126	135	150	195	225	270	375		

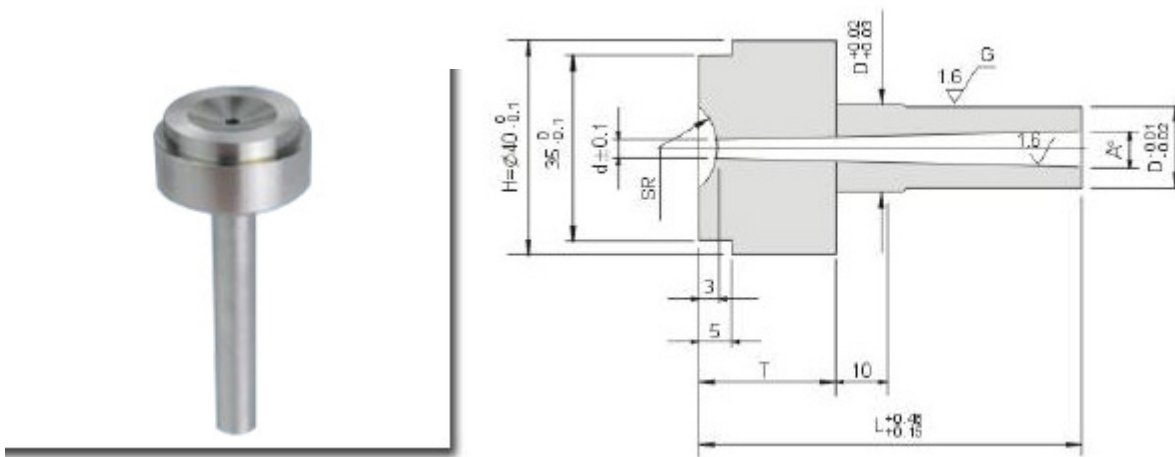
SPRUE BUSH TYPE A



Type No.	D	H	P	T	SR	d	A	L														
								40	50	60	70	80	90	100	110	120	130	140	150			
GSBCA	12	-8.009		10	0			60	83	105	128	150	173	195	225	255	300	345	390	420		
								90	113	135	158	180	203	225	255	300	345	390	450			
	16	-8.011	25	15	12	2.0	1°	90	113	135	158	180	203	225	255	300	345	390	450			
20	20			2.5	2°	90	113	135	158	180	203	225	255	300	345	390	450					
GSBCA	20			20																		
GSBCA	16			10	0	4.0	3°	120	143	165	188	210	233	255	300	345	390	435	480			
								11	4.5	120	143	165	188	210	233	255	300	345	390	435	480	
	20	0	-0.013	50	36	15	12	5.0	120	143	165	188	210	233	255	300	345	390	435	480		
						13	120	143	165	188	210	233	255	300	345	390	435	480				
	25				20	16			120	143	165	188	210	233	255	300	345	390	435	480		

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SPRUE BUSH TYPE B



Type No.	D	H	T	d	SR	A	L													
							40	50	60	70	80	90	100	110	120	130	140	150		
GSBCA	16	-8.011	40	20	2.0	0	60	83	105	128	150	173	195	225	270	315	360	420		
				25			90	113	135	158	180	203	225	255	300	345	390	450		
				30			90	113	135	158	180	203	225	255	300	345	390	450		
GSBUA	20	-8.013	40	20	4.0	1°	120	143	165	188	210	233	255	300	345	390	435	480		
25				120			143	165	188	210	233	255	300	345	390	435	480			
30				120			143	165	188	210	233	255	300	345	390	435	480			

Material

Products	Mode	Material	Hardened
45C	GSBCA	S45C	HRC50° ~ 55°
WS	GSBUA	SUJ2	HRC58° ~ 62°
61	GSBSA	SKD61	HRC50° ~ 54°

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