

# Spring-Die Mould Part Industry Company Limited

## Specification:

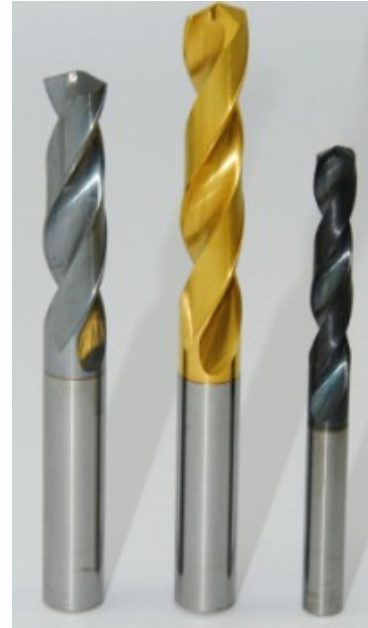
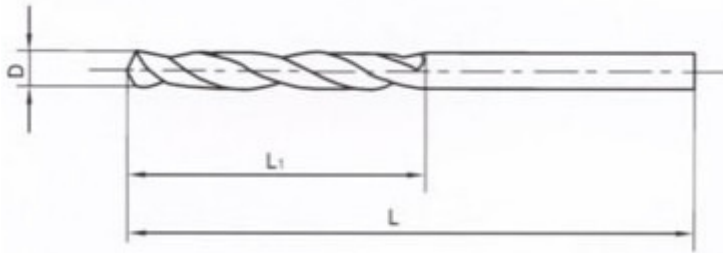
Manufacturing process: rolled, milled or fully ground

Material: HSS (HSS-Co are available)

Point angle: 118° or 135° split point Flute type: N, parabolic flute

Finish: black oxide, bright, coffee, polished, TiN or Ti-coated

Diameter: 1-20mm



## DIN1897 straight shank twist drills-stub series

D	L1	L	D	L1	L	D	L1	L	D	L1	L
1	6	26	6			10.8			15.5	58	116
1.2	8	30	6.2			11			15.75	58	116
1.5	9	32	6.5	31	70	11.2			16	58	116
1.8	11	36	6.8			11.5			16.25		
2	12	38	7			11.8	47	95	16.5		
2.2	13	40	7.2			12			16.75	60	119
2.5	14	43	7.5	34	74	12.2			17	60	119
2.8			7.8			12.5			17.25		
3	16	46	8			12.8			17.5		
3.2	18	49	8.2			13			17.75		
3.5	20	52	8.5	37	79	13.2	51	102	18	62	123
3.8			8.8			13.5			18.25	64	127
4			9			13.8			18.5		
4.2	22	55	9.2	40	84	14	54	107	18.75		
4.5	24	58	9.5	40	84	14.25			19	64	127
4.8			9.8			14.5			19.25		
5			10			14.75			19.5		
5.2	26	62	10.2			15	56	111	19.75		
5.5			10.5	43	89	15.25	58	116	20	66	131
5.8	28	66									